

Date: Friday, 2/23/2007 8:31:04 AM
User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CUSHION
Job Number	: 30872		
Estimate Number	: 10158		
P.O. Number	: <u>N/A</u>	Part Number	: D2182B
This Issue	: 2/23/2007 S.O. No. : <u>N/A</u>	Drawing Number	: D2182 REV C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: <u>N/A</u> Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 30397	Material	: <u>N/A</u>
Written By	: <u>[Signature]</u>	Due Date	: 3/10/2007
Checked & Approved By	: <u>[Signature]</u> 07.02.23	Qty:	350 Um: Each
Comment	: Est: 98.09.21 Re-done KS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 3168

Extrude per Dwg D2182

CL07102126 (350)

2.0	10173	NEOPRENE CUSHION
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Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)
CUSHION

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

CL 7/3/05

(350)

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

CL 7/3/05

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

CL 7/3/06 (350)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 2D Date: 07/03/16
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 2/23/2007 8:31:04 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CUSHION

Job Number: 30872

Part Number: D2182B

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



350pm

Comment: FINAL INSPECTION/W/O RELEASE

PD 07-03-06

Job Completion



U 07-03-06

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

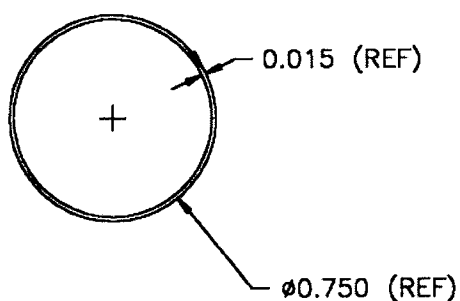
NOTE: Date & initial all entries

RELEASED
97/05/16 DS

DART



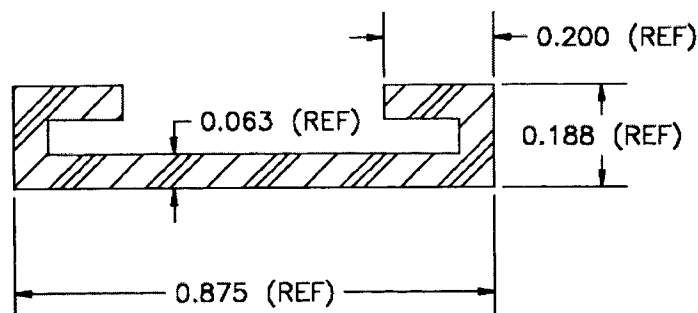
PREPARED <i>KE</i>		DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>MM</i>	APPROVED <i>RM</i>	D2182	REV. C SHEET 1 OF 1
DATE Jan. 6, 1995	TITLE RUBBER CUSHION	SCALE	
B	97:04:07	ADD MATERIAL SPECIFICATION	
C	97:05:14	ADD HEAT SHRINK	



D2182-050 HEAT SHRINK
LENGTH

EG: 3.5 LONG: D2182-035
10 LONG: D2182-100

MATERIAL: RAYCHEM RNF-100-3/4-CL
HEAT SHRINKABLE INSULATION SLEEVING

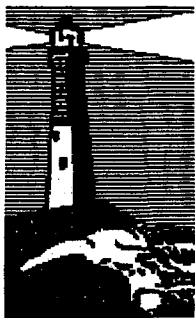


W-WHITE
B-BLACK
D2182W050 RUBBER CUSHION
LENGTH

EG: WHITE 3.5 LONG: D2182W035
BLACK 10 LONG: D2182B100

MATERIAL: SANTOPRENE 101-73
CONFORMS TO MIL-R-3065

NO 30872
WORK ORDER
WITHOUT NOTICE
ENGINEERING
CONTROLLED COPY
RETURN TO
SHOP COPY



Avid Products

CERTIFICATE OF COMPLIANCE

This is to certify that the item(s) listed below shipped on **03/02/07** Customer P.O # **00003168** Lot # **POA39590**. Were manufactured and inspected in accordance with applicable drawings and/or specifications, unless noted herein.

Physical and/or chemical test reports of materials used are on file, subject to examination and substantiate conformance with applicable specification requirements.

<u>QUANTITY SHIPPED</u>	<u>PART NUMBER</u>	<u>DESCRIPTION/SPECIFICATION</u>
350 Ft	6004	SANTOPRENE 101-73

Jorge Osuna
JORGE OSUNA
SHIPPING

03/02/07

3730 East Southern Avenue 7 Phoenix, Arizona 85040

Phone 602-438-1221 7 Fax 602-437-2270

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